



Varietal Accreditation Evaluation 2013 Stage 2 of 2

Admiral (trial) and Baudin (control) Malts Starch Adjunct Brew

Contents

- 1 Variety Trial Outcomes and Overview
- 2 Results and Discussion:
 - 2.1 Malt analysis
 - 2.2 Brewing performance analysis
 - 2.3 Wort Analysis
 - 2.4 Fermentation analysis
 - 2.5 Packaged beer analysis
 - 2.6 Sensory evaluation
 - 2.7 Conclusion
- 3 Appendix A barley quality and malting protocol

1. Variety Trial Outcomes and Overview

Pilot brewing trials were carried out using Admiral malt and compared with a control malt, Baudin from the 2012 season. The Baudin control malt represents export quality malt.

| Trial variety description | Admiral is a high extract, high DP and high fermentability export type malting barley suitable for medium to high rainfall areas. |
|---|---|
| Breeding origin | University of Adelaide, WI4259 |
| Target malt markets | Export markets requiring high DP and high fermentability. |
| Competing varieties in same growing regions | Admiral is not aimed to directly replace any existing varieties as it will be grown under a closed loop arrangement. |

| Assessment | Comments |
|---------------------|--|
| Malt | Malt quality was of a high standard, although DMSP was slightly above the maximum PBA specification. |
| Milling and mashing | There were no problems encountered during milling and mashing of Admiral and its performance was in line with the Baudin controls. |
| Lautering | Despite having a slightly longer lautering time, the performance of Admiral malt during lautering was acceptable. Wort run-off flow rate was also consistent with the controls. |
| Wort clarity | Wort clarity of Admiral malt was similar to the Baudin controls. |
| Fermentation | Fermentation performance of Admiral wort was similar, if not slightly better than the two Baudin fermentations and the apparent gravity was reached between 7-8 days. |
| Beer quality | The finished beer was similar to the controls in terms of alcohol level, pH and bitterness. However, the Admiral beer had better physical stability and was slightly fuller on the palate. |

2. Results and Discussion

2.1 Malt Analysis

Barley samples were commercially malted and analysis results are outlined in Table 1. Refer to Appendix A for the malting schedule.

TABLE 1 - Malt Analysis

| Parameter | Baudin control malt (PE1817) | Baudin 5 year average | Admiral trial malt (A13720) | Specification Starch |
|--|---------------------------------|-----------------------|-----------------------------|-------------------------|
| Moisture % | 3.5 | 4.6 | 4.9 | 5.0 max |
| Fine Extract d.b.% | 80.9 | 81.5 | 82.8 | 80.0 min |
| Fine-coarse | 1.2 | 1.1 | 0.7 | |
| Colour EBC | 4.4 | 3.6 | 3.1 | 3.0 – 4.5 |
| Total Nitrogen % | 1.83 | 1.69 | 1.68 | 1.44 – 1.89 |
| Total Protein d.b.% | 11.5 | 10.6 | 10.5 | 9.0 – 11.8 |
| Soluble Nitrogen d.b.% | 0.80 | 0.73 | 0.71 | |
| Soluble Protein d.b.% | 4.98 | 4.56 | 4.40 | |
| Kolbach Index % | 43.6 | 43.1 | 42.1 | 37 - 46 |
| Diastase WK | 389 | 359 | 350 | 300 min Starch |
| Viscosity mPa.sec | 1.52 | 1.52 | 1.56 | 1.58 max |
| Wort Beta Glucan mg/L | 131 | 114 | 83 | 180 max |
| AAL % | 83.7 | 83.9 | 84.7 | 82 min |
| FAN mg/L | 197 | 168 | 169 | 150 min |
| Carlsberg modification % | 92.1 | 93.1 | 97.7 | |
| Carlsberg homogeneity % | 80.0 | 83.5 | 81.3 | |
| Alpha Amylase D.U. | 73 | 55.6 | 56 | |
| Friability % | 82.9 | 88.0 | 91.3 | 80 min |
| DMS (total) ppm | 12.1 | 11.7 | 12.8 | |
| DMS precursor ppm | 1.1 | - | 5.4 | 5.0 max |
| Malt screenings – Sortimat (>2.8,>2.5,>2.2,<2.2mm) % | 81.5/15.7/3.5/0.7 | 80.0/16.4/3.1/0.7 | 76.0/20.2/4.6/0.2 | |

Out of specification parameters are marked in red bold type.

Malt analyses represent a mean of 3 malting labs

2.2 Brewing Performance Analysis

Beers were produced using the PBA starch program. Refer to the PBA handbook for details of brewing and analysis. Brewing performance data is presented in Table 2.

TABLE 2. Brewing Performance of Admiral Malt

| Parameter | Performance rating |
|--------------|--------------------|
| Milling | Good |
| Mashing | Good |
| Lautering | Good |
| Wort Clarity | Good |
| Fermentation | Good |

Definitions:

Excellent = Performance significantly improved over the control

Good = Performance comparable with the control

Fair = Performance worse than the control but within plant capability

Unsatisfactory = Performance outside production capability and/or acceptability

| Lautering Performance | Lauter time (all in lauter tun to all in kettle) | Wort run-off time |
|--------------------------|--|-------------------|
| Baudin control | 69 ± 1 | 53 ± 1 |
| Admiral trial | 78 | 62 |
| Av of last 5y control | 92 | 75 |
| SD of last 5y control | 26 | 23 |

Comments:

- The run-off performance was acceptable. The Baudin control brews had an average run-off time of 53 minutes. The Trial variety, Admiral, had a run off time of 62 minutes.
- Wort clarity was on par with the controls.

2.3 Wort Analysis

TABLE 3. Data for Wort Samples

| Sample | Original Gravity °P | Limit Gravity °P | % AAL | рН | EBC Colour | FAN mg/L | ß-glucan mg/L |
|-----------------------|------------------------|---------------------|----------|------|---------------|-------------|------------------|
| Baudin | 14.05 | 1.7 | 87.9 | 5.68 | 6.7 | 216 | 60 |
| Admiral | 14.07 | 2.0 | 85.8 | 5.67 | 5.6 | 213 | 30 |
| Av of last 5y control | 13.90 | 1.8 | 87.1 | 5.61 | 7.8 | 208 | 64 |
| SD of last 5y control | 0.55 | 0.1 | 0.8 | 0.12 | 1.1 | 20 | 24 |

Comments:

- The Admiral wort produced a similar original gravity to the controls. However it had a higher limit gravity and therefore a lower AAL compared to the Baudin controls, which was consistent with last year's Stage 1 result.
- The Admiral wort had a similar pH and was slightly lower in colour compared to the controls.
- The wort FAN level for Admiral was similar to the controls, however the Admiral wort had a lower beta-glucan level..

2.4 Fermentation Analysis

The time to reach constant gravities was between 168 and 192 hours (7-8 days).

TABLE 4. Fermentation Data

| Sample | Present Gravity °P | Alcohol % v/v | рН |
|-----------------------|--------------------|---------------|------|
| Baudin control | 2.14 | 6.63 | 4.54 |
| Admiral trial | 2.15 | 6.55 | 4.55 |
| Av of last 5y control | 2.16 | 6.49 | 4.54 |
| SD of last 5y control | 0.21 | 0.26 | 0.22 |

Figures 1 and 2 show the fermentation curves of the Baudin and the Admiral brews.

FIGURE 1. Fermentation Curve of the Baudin Control Brew

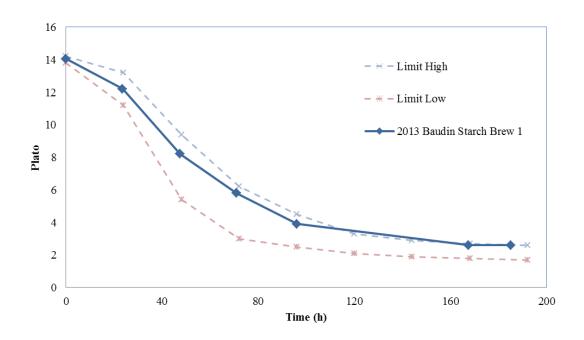
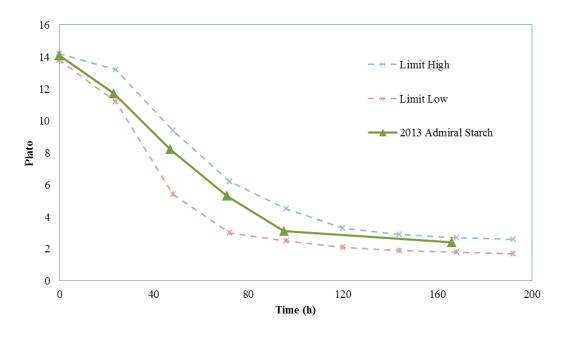


FIGURE 2. Fermentation Curve of Admiral Trial Brew



Comments:

- The fermentation curve of the Admiral wort was in line with the two control brews.
 Fermentation was completed between 7-8 days and total VDK was lower than the specification limit.
- Present gravity and pH of the Admiral storage beer were similar to the controls, though alcohol yield for the Admiral ferment was slightly lower than the controls.

2.5 Packaged Beer Analysis

Packaged beer analysis is given in Table 5. The analysis was completed by an ISO accredited laboratory.

TABLE 5. Packaged Beer Analysis

| Analysis # | Baudin control malt (PE1817) | Admiral trial malt (A13720) | Av of last 5y control | SD of last 5y control |
|--------------------------------------|------------------------------|--------------------------------|-----------------------|-----------------------|
| Chemical | | | | |
| Original extract °P | 10.9 | 11.0 | 10.8 | 0.1 |
| Apparent extract °P | 1.53 | 1.58 | 1.55 | 0.14 |
| Alcohol %v/v | 4.91 | 4.94 | 4.85 | 0.07 |
| рН | 4.52 | 4.57 | 4.54 | 0.22 |
| Colour EBC | 5.0 | 3.4 | 4.6 | 0.4 |
| Bitterness B.U. | 20.9 | 21.2 | 22.4 | 3.5 |
| VDK μg/L | 9.0 | 14.0 | 22.0 | 16.0 |
| DMS μg/L | 14.5 | 16.0 | 20.3 | 8.5 |
| Total Esters mg/L | 23.7 | 23.3 | 25.5 | 2.9 |
| Total Alcohols mg/L | 87.0 | 108.5 | 92.8 | 13.9 |
| Physical | | | | |
| Initial Stability EBC | 0.93 | 0.95 | 0.82 | 0.52 |
| Forced Stability EBC | 2.00 | 1.33 | 1.66 | 0.50 |
| 8 week 25C hot room Stability EBC | 0.89 | 0.67 | 1.17 | 0.59 |
| Foam stability by NIBEM seconds | 241 | 241 | 240 | 13 |
| Vmax L | 0.30 | 0.50 | 0.34 | 0.13 |

Refer to the PBA handbook for analysis details.

Note: In 2013, hot room stability samples were stored at 25°C for 8 weeks. This is approximately equivalent to the 4 weeks at 30°C used in the past and will be used going forward.

Comments:

- The Admiral beer had similar Apparent gravity, alcohol level, pH and bitterness to the controls. Its colour is lower than the controls.
- Total VDK and DMS levels in the Admiral beer were similar to the controls.
- The Admiral beer had similar total esters and higher total alcohols compared to the controls
- Long-term physical stability of the Admiral beer seemed to be better than the controls.
- Beer foam stability between Admiral and the controls was very similar.
- Filterability of the Admiral beer was better than the controls.

2.6 Sensory Evaluation

The expert tasting panel described the Admiral beer as clean, estery, fruity, full, waxy, dry and raw hop extract character.

The Baudin 2013 control beer was described as clean dry, vanilla, low bitterness, perfume, IAA (isoamyl acetate) and having a slightly soapy palate.

Both beers were satisfactory with no malt related defects.

2.7 Conclusion

Milling and mashing performance of the Admiral malt throughout the PBA evaluation process was comparable to the Baudin controls.

The lautering performance of Admiral was acceptable; though wort run-off was slightly slower than the controls.

As with the stage 1 results, the Admiral beer was low in colour but was similar for most other chemical parameters compared to the Baudin controls.

The sensory evaluation showed there were no malt related flavour defects.

Filterability and physical stability of the Admiral beer was better than the Baudin controls. A similar result was also obtained from the Stage1 trial last year.

This completes the stage 2 pilot brewing evaluation for Admiral barley and the report will now be forwarded to the MBIBTC for assessment as part of the BA accreditation process.

Dr. David Duan Facilitator – Pilot Projects Date: 30th January 2014

3. Appendix A

Barley Quality - Baudin control

| Parameter | Results |
|---|--------------|
| Barley Growing Location | Pingelly, WA |
| Crop year | 2012 |
| Total Protein (dry basis) – NIR % | 11.7 |
| Total Protein %(dry basis) – DUMAS if new variety | - |
| Moisture % | 10.7 |
| Screenings (< 2.2 mm) % | 3.4 |
| Plump Grain (>2.5 mm) % | - |

Malting Protocol – Baudin Control

| Date Malted | 25 July 2013 | | | | |
|-------------------------------|-----------------------|-------------------------|-----------------------|----------------|-------|
| Malt Supplier | BBM Perth | | | | |
| Steeping | First soak Hrs | Air rest Hrs | Second soak Hrs | Steep temp. | Other |
| | 7 | 8 | 6 | 16 | |
| Germination | Days | Air on temp °C | Other | | |
| | 4 | 15 | | | |
| Kilning | Temp range °C | Total time Hrs | | | |
| | 50-81 | 38 (double decker kiln) | | | |
| Gibberellic acid use (GA3) | GA3 applied ppm | | | | |
| | 0.7 | | | | |

Barley Quality – Admiral trial

| Parameter | Results |
|---|---------------------|
| Barley Growing Location | Yorke Peninsula, SA |
| Crop year | 2012 |
| Total Protein (dry basis) – NIR % | 10.2 |
| Total Protein %(dry basis) – DUMAS if new variety | - |
| Moisture % | - |
| Screenings (< 2.2 mm) % | - |
| Plump Grain (>2.5 mm) % | - |

Malting Protocol – Admiral trial

| Date Malted | 1/5/2013 | 1/5/2013 | | | |
|-------------------------------|-----------------------|-------------------|-----------------------|-------------|-------|
| Malt Supplier | JWM, Cav | JWM, Cavan | | | |
| Steeping | First soak Hrs | Air rest Hrs | Second soak Hrs | Steep temp. | Other |
| | 8 | 8 | 2 | 18 | |
| Germination | Days | Air on temp °C | Other | | |
| | 4 | 20 | | | |
| Kilning | Temp range °C | Total time Hrs | | | |
| | 50 - 79 | 21 | | | |
| Gibberellic acid use (GA3) | GA3 applied ppm | | | | |
| | 0.25 | | | | |